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REV/NO. 1
DESCRIPTION DATE APPROVED

**SHEET
No.** **DESCRIPTION**

- D 1 DRAWING CONTROL SHEET
 2 FRAME ASSY HP000-011-A-001
 3 FRAME ASSY HP000-011-A-002
 4 FRAME ASSY HP000-011-A-003
 5 FRAME ASSY HP000-011-A-004
 6 FRAME ASSY HP000-011-A-005
 7 MOUNT ASSY HP000-011-A-006
 8 MOUNT ASSY HP000-011-A-007
 9 FRAME HP000-011-P-001
 10 FRAME HP000-011-P-002
 C 11 FRAME HP000-011-P-003
 12 FRAME HP000-011-P-004
 13 PLATE HP000-011-P-005
 14 FRAME HP000-011-P-006
 15 PLATE HP000-011-P-007
 16 BRACKET HP000-011-P-008
 17 FRAME HP000-011-P-009
 18 PLATE HP000-011-P-010
 19 MOUNT HP000-011-P-011
 20 PLATE HP000-011-P-012
 B 21 MOUNT HP000-011-P-013
 22 DETAIL VIEW HP000-011-P-013
 23 PLATE HP000-011-P-014
 24 PLATE HP000-011-P-015

NOTES:

- 1 ALL PIECES IN ASSYS HP000-011-A-002 THRU HP000-011-A-007 ARE TO BE BUTT WELDED ON ALL EDGES
- 2 ALL PIECES CONSTRUCTED FROM ALUMINUM
- 3 ALL BOX TUBE IS ROUND CORNER
- 4 ALL BOLTS, NUTS, WASHERS, AND CASTERS ARE OFF SELF HARDWARE

REVISION	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
SHEET No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17			

REVISION	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
SHEET No.	18	19	20	21	22	23	24													

CHARTERED DRAWING
DO NOT MANUALLY UPDATE
SHEET 1 OF 24

REVISIONS
DRAWN: G.D.LAWRENCE
APPROVED: D.DYKEMY
DATE: 10-01-03
CHANGED:

ANNUAL:
X - X - 10, 100
X - X - 10, 100
NOTE: N/A
REV: 000
MFG: N/A
EVAL: N/A

HELIPRODUCTS
#114-11541 12th AVE, PITMEADOWS, B.C. CANADA V1V 3P9
TEL / FAX: 604-479-4155 / 604-479-2282

TURBOMECA ENGINE STAND
PROJECT No: HP000-011

SHEET ONE REVISION CONTROL SHEET
AND APPROVALS

USE D/WO NO: B
SCALE: N/A
SHEET: 1 of 24

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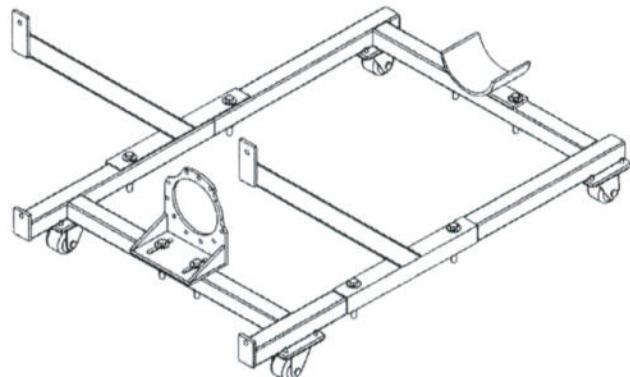
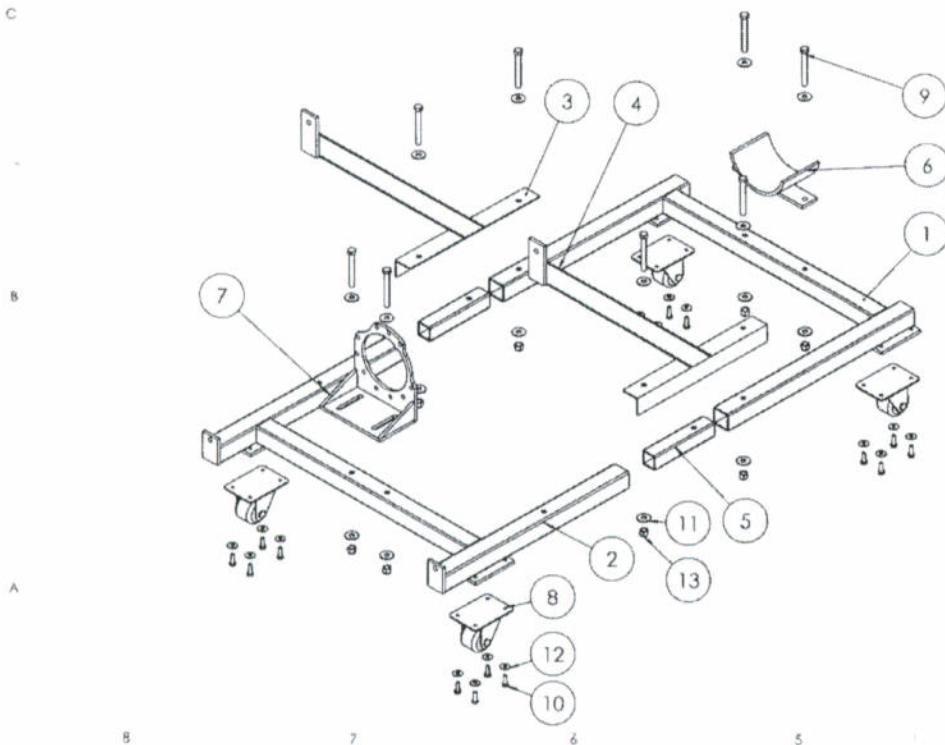
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T.TM 0038 P001F-2

Turbo meca - Heliproducts

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	HP000-011-A-003	FRAME ASSY
2	1	HP000-011-A-002	FRAME ASSY
3	1	HP000-011-A-004	FRAME ASSY
4	1	HP000-011-A-005	FRAME ASSY
5	2	HP000-011-P-004	FRAME
6	1	HP000-011-A-006	MOUNT
7	1	HP000-011-A-007	MOUNT
8	4	HP000-011-P-016	CASTER
9	8	GR5-375-3	BOLT 3/8" X 3"
10	16	GR5-250-75	BOLT 1/4" X 3/4"
11	16	GR5-375-PW	WASHER 3/8"
12	16	GR5-250-PW	WASHER 1/4"
13	8	GR5-375-NL	NUT 3/8" NYLOCK



Part No. HP000-011-A-001

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CAD GENERATED DRAWING
DO NOT MANUALLY UPDATE

#134-19149, 137th AVE, PIT MEADOWS, B.C., CANADA V2P 2P9
TEL/FAX 604-528-1222/524-472-3386

APPROVALS DATE

DRAWN BY D. MACHINIST COMPANY
CHECKED BY D. MACHINIST DATE 10-01-03

ANGULAR BY D. MACHINIST DATE 10-01-03

LINEAR BY D. MACHINIST DATE 10-01-03

ROTATIONAL BY D. MACHINIST DATE 10-01-03

REF. ENG. BY D. MACHINIST DATE 10-01-03

MFG. IND. BY D. MACHINIST DATE 10-01-03

BULEND. BY D. MACHINIST DATE 10-01-03

STAND ASSY

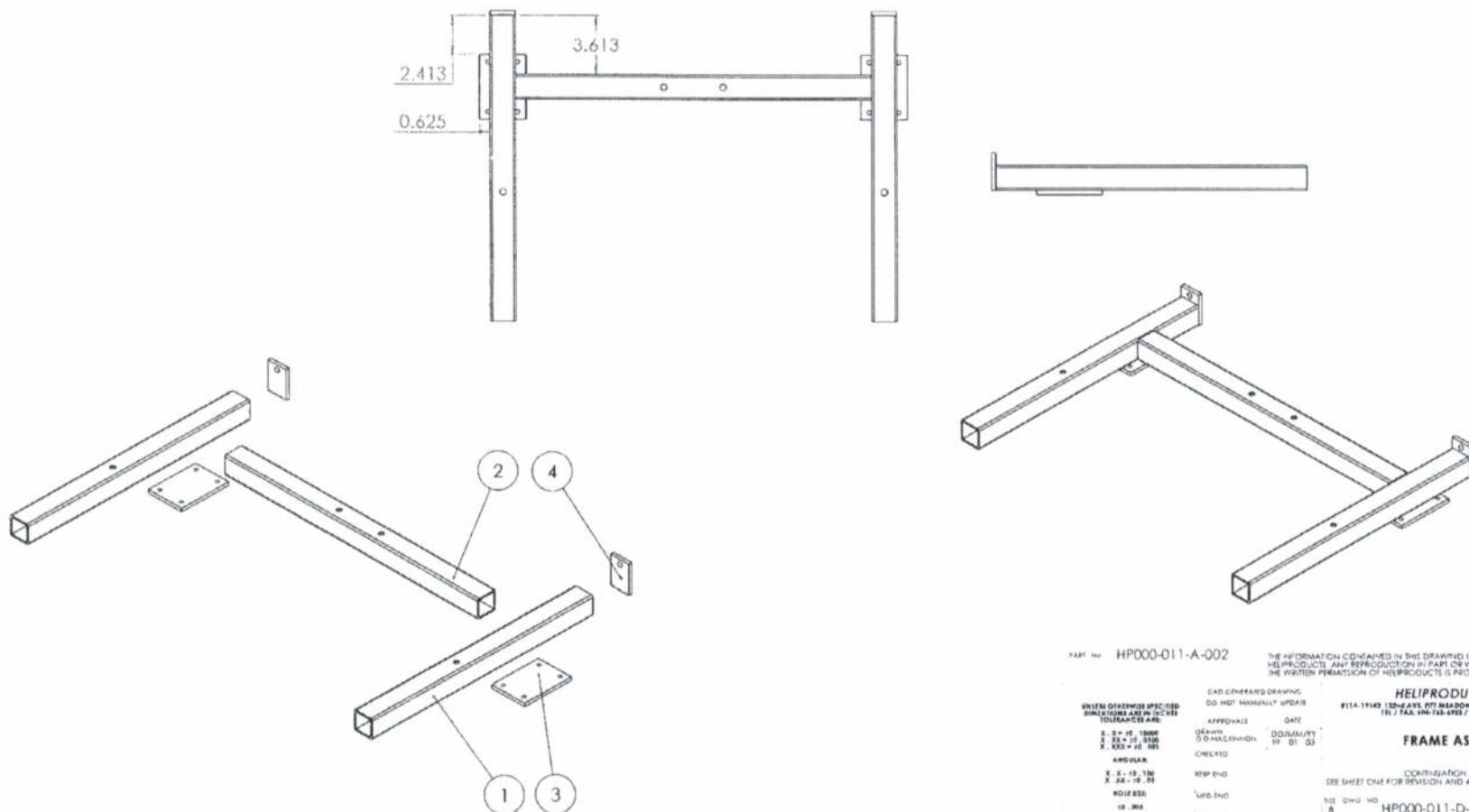
CONTINUATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION

REV. C DRAFT NO. B HP000-011-D-001 SHEET
2 of 24

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	HP000-011-P-002	FRAME
2	1	HP000-011-P-006	FRAME
3	2	HP000-011-P-005	PLATE
4	2	HP000-011-P-007	PLATE

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PART NO. HP000-011-A-002

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THE WRITTEN CONSENT OF HE PRODUCTS IS PROHIBITED.

UNITS OF INCHES SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE
E. E. = \pm 0.0006
S. E. = \pm 0.010
R. XXX = \pm 0.001

ANSI/ASME
X - E. = 10.130
X - ZA - 10.08

NOTE E81:
10.086

CAD-CAMERATED DRAWING
DO NOT MANUALLY UPDATE

APPROVED BY DATE
DRAWN BY
CHECKED BY
RESP. ENO.
LWD. ENO.

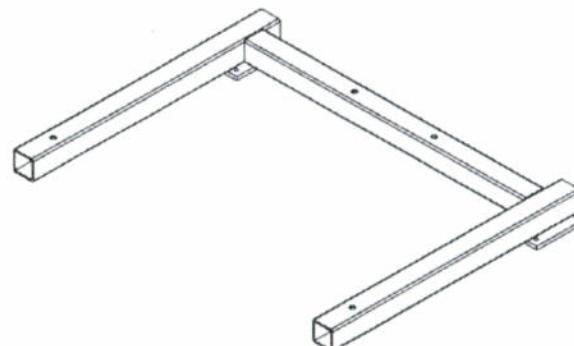
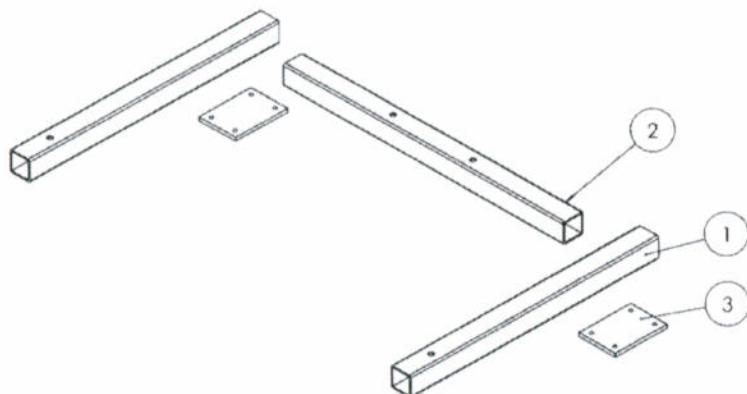
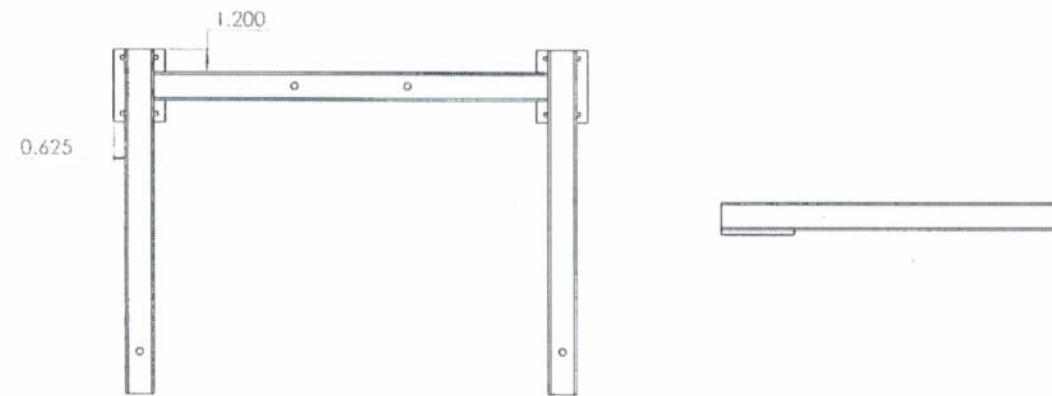
HELI PRODUCTS
#114-19143 120th AVE. PITTS MEADOWS, B.C. CANADA V3Y 3P9
TEL / FAX: 604-545-4721 / 604-545-2232

FRAME ASSY

CONTINUATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	HP000-011-P-001	FRAME
2	1	HP000-011-P-003	FRAME
3	2	HP000-011-P-005	PLATE

REVISIONS
REV. DATE APPROVED DATE APPROVED



PART 5B HP000-011-A-003

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#11A-11142 123rd AVE. PIT MEADOWS, B.C., CANADA V3Y 2P7
778.7 FAX: 604-542-2221 / 604-542-8555

1996-1997

ANGLULAR
S. S. = 10. 180
S. 300 = 10. 083

FRAME ASSY

8028 2011

CONTINUATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION

www.sas.com SWEET

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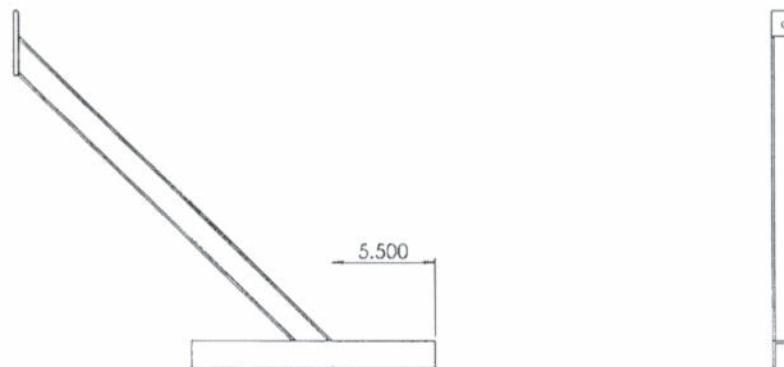
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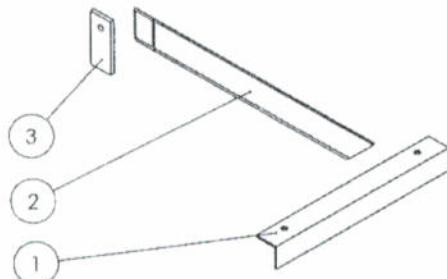
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
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2	1	HP000-011-P-009	FRAME
3	1	HP000-011-P-010	PLATE

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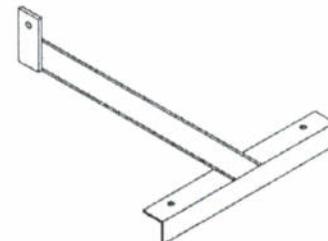
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PART NO. HP000-011-A-005

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELIPRODUCTS. ANY REPRODUCTION, IN PART OR WHOLE, WITHOUT THE WRITTEN PERMISSION OF HELIPRODUCTS IS PROHIBITED.

CAD-GENERATED DRAWING
DO NOT ANNOTATE DRAWING
DRAWN BY: G.D. BURKHARDT
DATE: DD/MM/YY
19/01/03
CHECKED:

RELEASING: MFG. END: 10/01/03
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
QUAL. END: 10/01/03

HELIPRODUCTS
#114-11142 7204-47A, PITTS MEADOWS, B.C. CANADA V3T 2P9
TEL/FAX: 604-473-4725/ 604-473-5335

FRAME ASSY

CONTINUATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
REV. DRS. NO. B HP000-011-D-001 SHEET
SCALE: 1:1 6 of 24

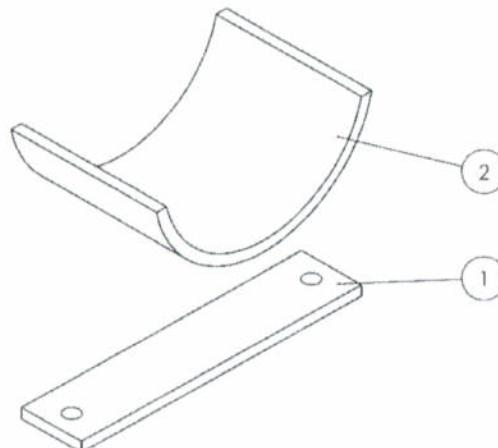
ITEM NO.	QTY.	PART NO.	DESCRIPTION
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2	1	HP000-011-P-011	MOUNT

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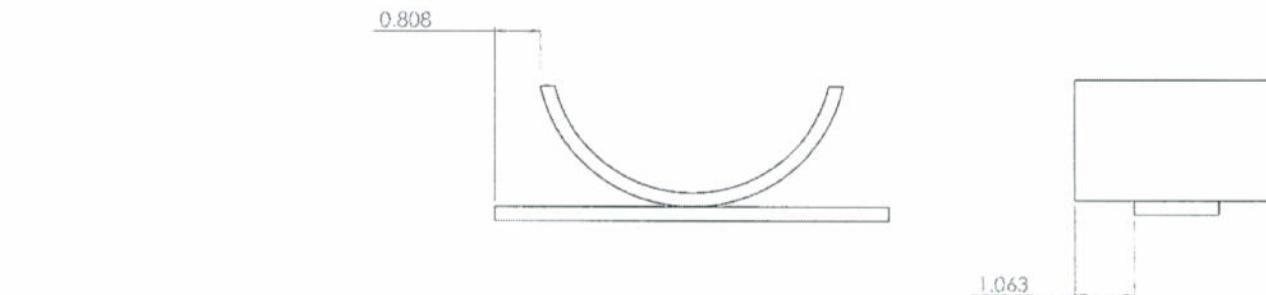
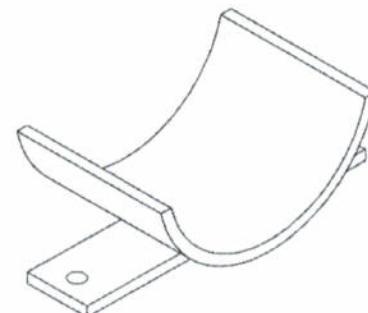
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PART NO. HP000-011-A-006

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CAO DRAFTED DRAWING
DO NOT MANUALLY UPDATE

8134-11140 123rd AVE, MT. MEADOWS, B.C. CANADA V8Y 2P7
TEL/FAX: 604-765-4733/204-472-3333

HEL/PRODUCTS

DRAWN BY: G.D. MACKENZIE DATE: 19-01-03
APPROVED: CHECKED:

AND SIGNATURE:
Z. X = 10. 16996
X. XX = 16. 000
Y. XXX = 16. 001

ANGLULAR:
Z. X = 10. 150
X. XX = 16. 000
Y. XXX = 16. 001

ROLL NO.: 10. 804

REF ID: 10. 804

SPRING END:

QUALITY: 10. 804

CONTINUATION SHEET

ONE SHEET ONE FOR REVISION AND APPROVAL INFORMATION

MOUNT ASSY

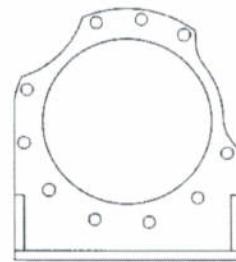
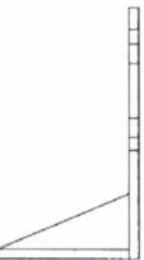
REF. Dwg. No. B HP000-011-D-001

SCALE: 1:1

SHEET 7 of 24

ITEM NO.	QTY.	PART NO.	DESCRIPTION
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2	1	HP000-011-P-014	PLATE
3	2	HP000-011-P-015	PLATE

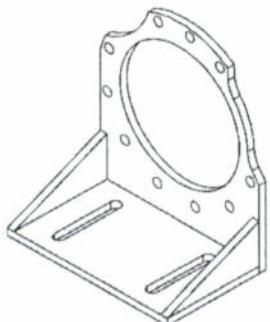
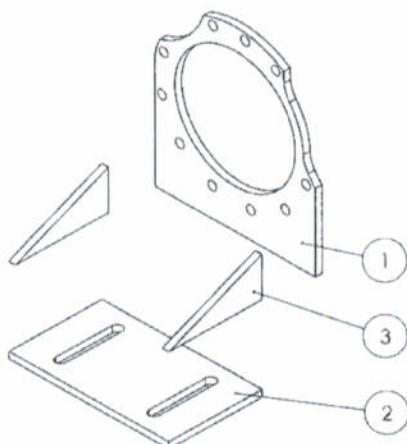
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PART NO. HP000-011-A-007

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CAD GENERATED DRAWING

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#114-11142 1204 AVN, PORT MADDISON, B.C. CANADA V8T 2T9
TEL / FAX 604-764-8755 / 604-463-8888

HELIPRODUCTS

DRAWN BY

DATE

APPROVED

REVIEWED

CHECKED

RESP ENGR

SIGNATURE

REQ. END

DATE

QUALITY

REVISION

CONTINUATION SHEET

SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION.

REV. SHEET NO. B

HP000-011-D-001

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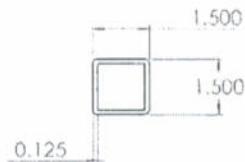
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DESCRIPTION

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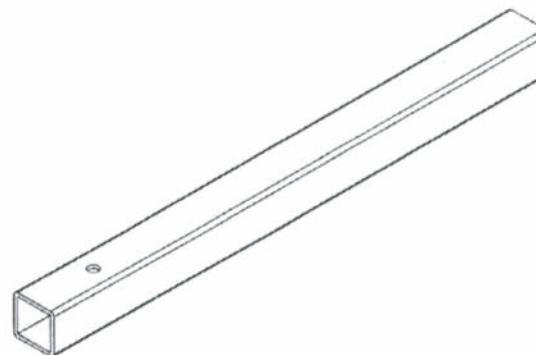
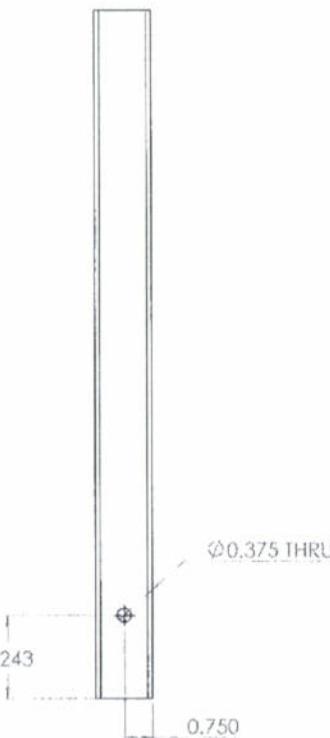
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PART NO. HP000-011-P-001

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CAD GENERATED DRAWING
DO NOT MANUALLY UPDATE
UNLINED DRAWINGS ARE PROVIDED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

1. X = 10 .0000
2. X = 10 .0000
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AMOUNTS:

1. X = 10 .0000
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APPROVALS:

GRAPHIC: G.D. D'ANGELO APPROVAL: D. D'ANGELO DATE: 10/01/01

CHECKED:

AMOUNTS:

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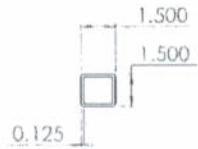
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DATE APPROVED

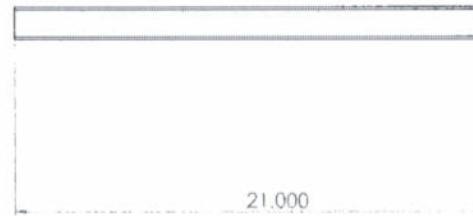
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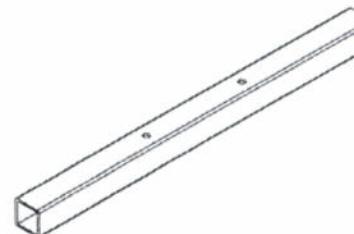
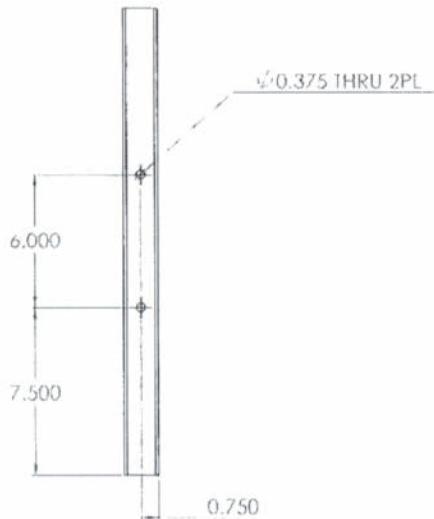
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PART NO: HP000-011-P-003

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#114-11142, 129th AVE, PIT MEADOWS, B.C. CANADA V3Y 3P9
TEL / FAX: 604-768-1100 / 604-768-3888

CAD GENERATED DRAWING
DO NOT MANUALLY UPDATE
E:\114-11142\129th AVE, PIT MEADOWS, B.C. CANADA V3Y 3P9

APPROVAL DATE
DRAWN BY: G.D. NACHACHEV 10/01/03
CHECKED:

ANGULAR
X X = 10.1000
X X = 25.00
X X = 10.00
X X = 10.00
HOLE SIZE
10.000
QUALITY

RESP. ENG: MNG E&O
MNG E&O
QUALITY

SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
REV. SHEET NO: 0
SHEET NO: 11 or 24
DRAWING NO: HP000-011-D-001

HELIPRODUCTS

FRAME

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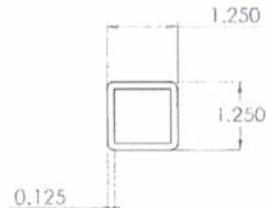
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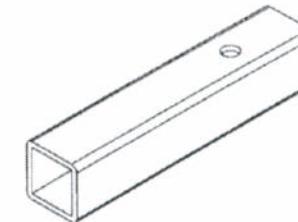
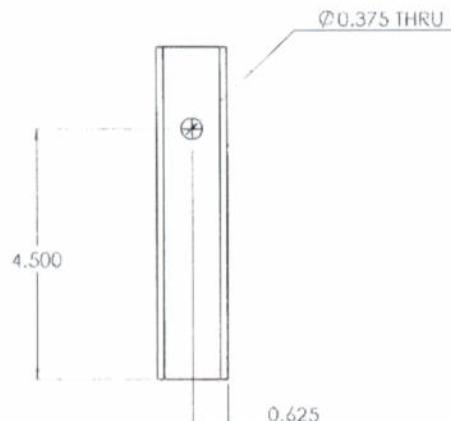
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PART NO. HP000-011-P-004

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES ARE

X 2 + 10 - 1000
X 2 + 10 - 1000
X XXX + 10 - 003

ANGULAR:

X 2 + 10 - 100

X XXX + 10 - 003

ROT. TOLER:

10 - 000

DRAWN BY: D.GHANAYY
APPROVED BY: D.GHANAYY
DATE: 19/01/03
CHECKED BY:

#114-11142 123rd AVT 111 MARDONE K.C. CANADA V3V 2T9
TEL / FAX 403-763-4102 / 403-763-9381

HELIPRODUCTS

FRAME

REF EGD: SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
REF EGD: SHEET NO. 8 HP000-011-D-001 SHEET
REF EGD: 12 of 24

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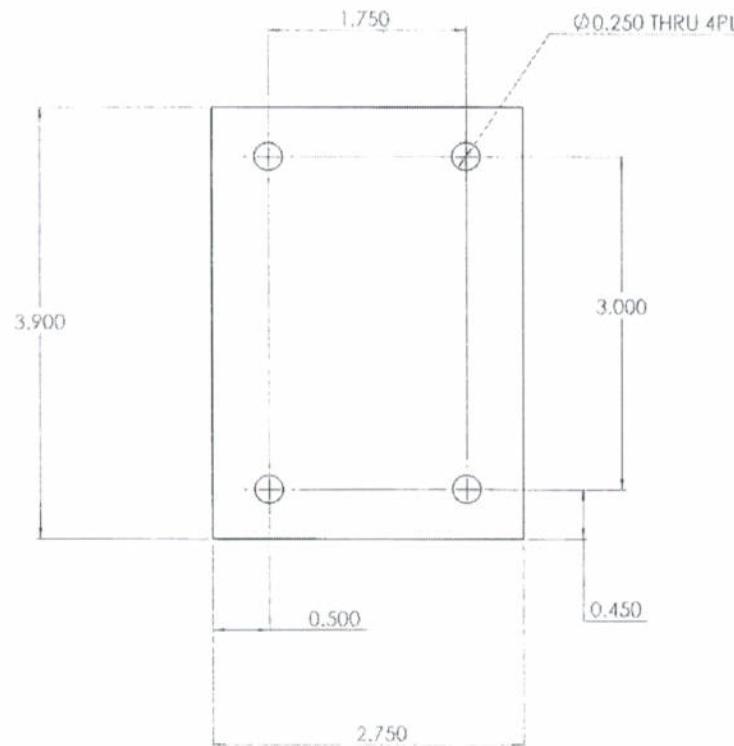
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 DESCRIPTION: DATE: APPROVED:

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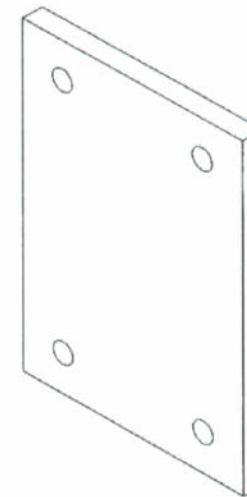
PART NO. HP000-011-P-005
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 WITHOUT
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CAD-CALIBRATED DRAWING
 DO NOT MANUALLY UPDATE
 #114-11140 120W AYL MIT WINDOWS, B.C., CANADA V8Z 3P4
 TEL / FAX 604-746-1702 / 604-270-3282

DRAWN BY: G. D. MACKENZIE DATE: 09/01/03
 APPROVALS: CHECKED
 TOLERANCES AS PER:
 X. E. & 13. 10000
 L. E. & 13. 10000
 R. XXX & 10. 001

ANGLE/AB: 0.000
 X. X. & 10. 000
 X. XX. & 10. 000
 HOLE 102: 10. 000
 INFO ENG: DRAUL CHG:
 INFO CHG:

CONTINUATION SHEET
 SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
 BY DWG. NO. B HP000-011-D-001 SHEET
 SCALE 1:1 13 of 24



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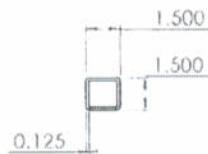
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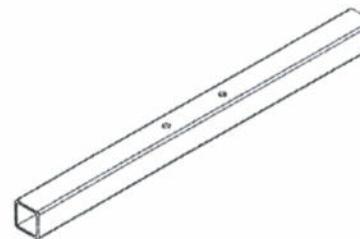
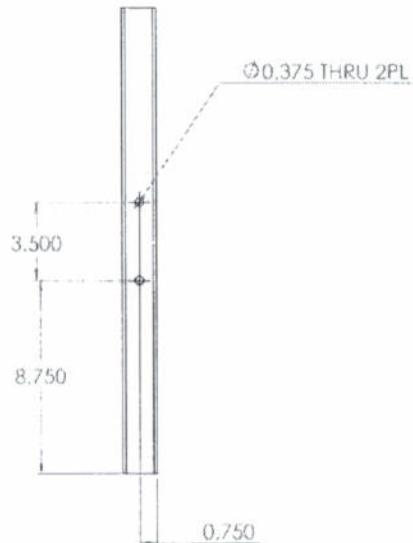
8	7	6	5	4	3	2	1
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REV. 1
DESCRIPTION DATE APPROVED

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PART NO. HP000-011-P-006

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UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
TOLERANCES ARE
X .000 - .005
X .000 - .010
X .000 - .020
ANGLE

8.3 - 19.1000
8.3X 16.00
8.3X 16.200
10.000

REVISIONS
DRAWN BY
APPROVED BY
CHECKED BY

8.3 - 19.100
8.3X 16.00
8.3X 16.200
10.000

REVISIONS
DRAWN BY
APPROVED BY
CHECKED BY

8.3 - 19.100
8.3X 16.00
8.3X 16.200
10.000

REVISIONS
DRAWN BY
APPROVED BY
CHECKED BY

HELIPRODUCTS
#114-1740 120th AVE. PIT MEADOWS, B.C. CANADA V8T 2P6
TEL: 7 FAX: 604-548-4782/404-478-5446

FRAME

CONTINUATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
SHEET TWO NO. 6 HP000-011-D-001 SHEET 14 of 24

8	7	6	5	4	3	2	1
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REVISED
DESCRIPTION

DRAWN BY APPROVED

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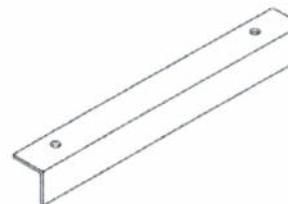
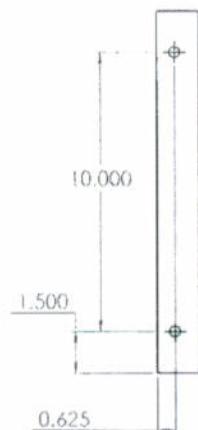


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PART NO: HP000-011-P-008

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TEL: 780-454-1770 FAX: 780-457-3880

BRACKET

APPROVALS
P.D. HICKINBOTHAM
COMPANY
10-01-03
CHECKEDRELEIVED
C.D. HICKINBOTHAM
COMPANY
10-01-03
FOR BLDG
10-01-03RELEIVED
MEGENG
10-01-03RELEIVED
QUAL BLDG
10-01-03CONTINUATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATIONFILE DWG. NO: 8 HP000-011-D-001 SHEET
SCALE NO: 16 of 24

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REV. DESCRIPTION BATT APPROVED

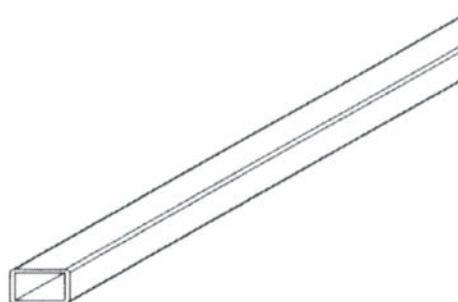
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PART NO. HP000-011-P-009

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TOLERANCES ARE

X: Z = +/- .0000
X: XX = +/- .00
X: XXX = +/- .001

ANGLES
X: Z = +/- 10°
X: XX = +/- 0°

NOTES
10 .000

APPROVALS
DRAWN BY: C.D. HANCOCK
CHC101
DATE: 10/01/03

SPC INFO
MSP INFO
MHD INFO
DUALING

HELIPRODUCTS
8114-11142 120nd AVE, PIT MEADOWS, B.C. CANADA V1T 2P1
TEL/FAX 604-524-4723/ 604-524-4882

< INSERT PART NAME HERE >

CONFORMATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION

SHEET NO. B
SIZE BING NO. B
SCALE 1:1
SHEET NO. HP000-011-D-001
SCALE 1:1
SHEET NO. 17 of 24

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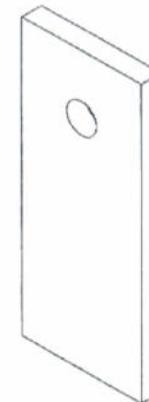
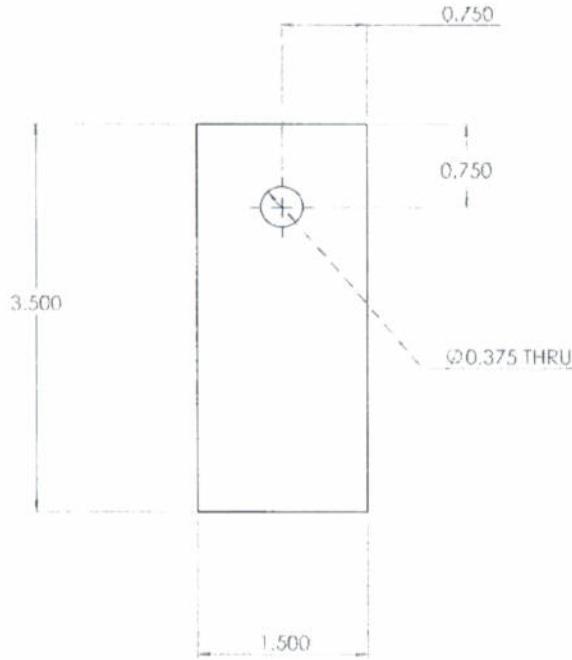
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PART No: HP000-011-P-010

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 TEL: FAX: 604-521-4753 / 604-521-8333

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APPENDIX DATE
 BRAIN: 03/04/04
 G.D.MACKINNON 19-01-03

CHECKED

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 PLATE

ANGULAR
 X = 15 1800
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JEPP ENG
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CONTINUATION SHEET
 SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION

REV: Dwg. No: B
 HP000-011-D-001
 SHEET
 18 of 24

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EVENING				MORNING			NOON
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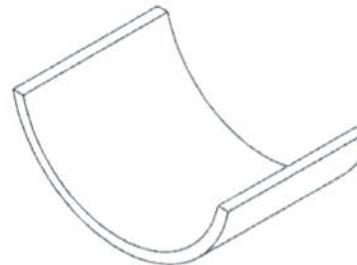
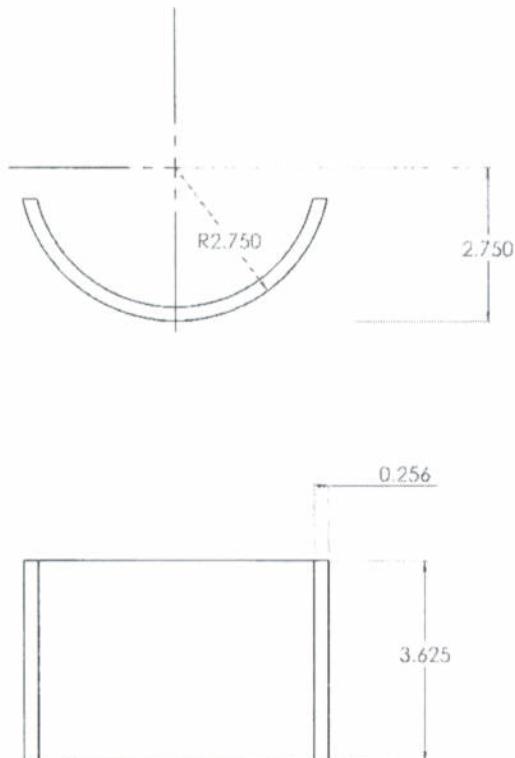
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PART NO: HPO000-011-P-011

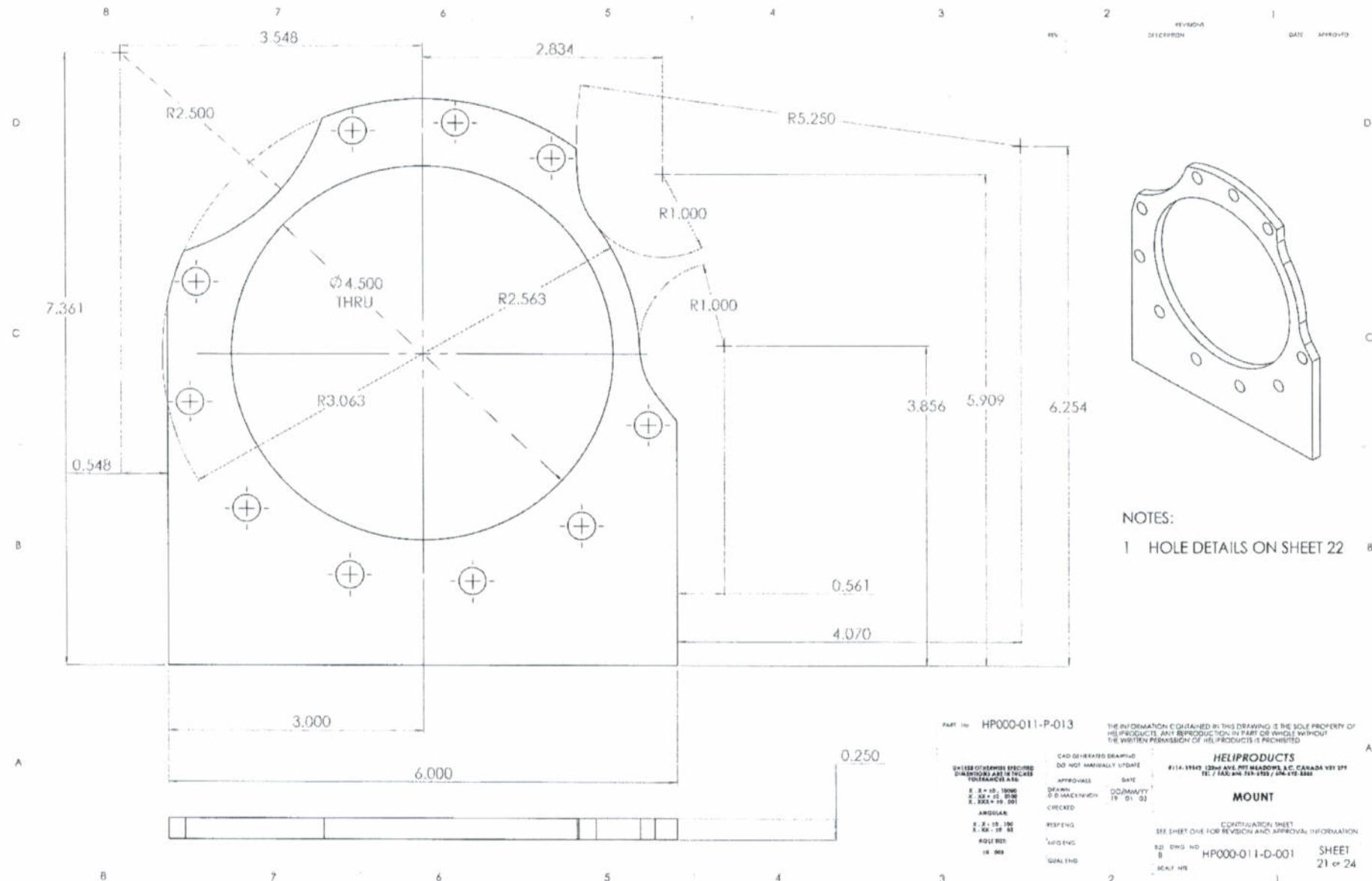
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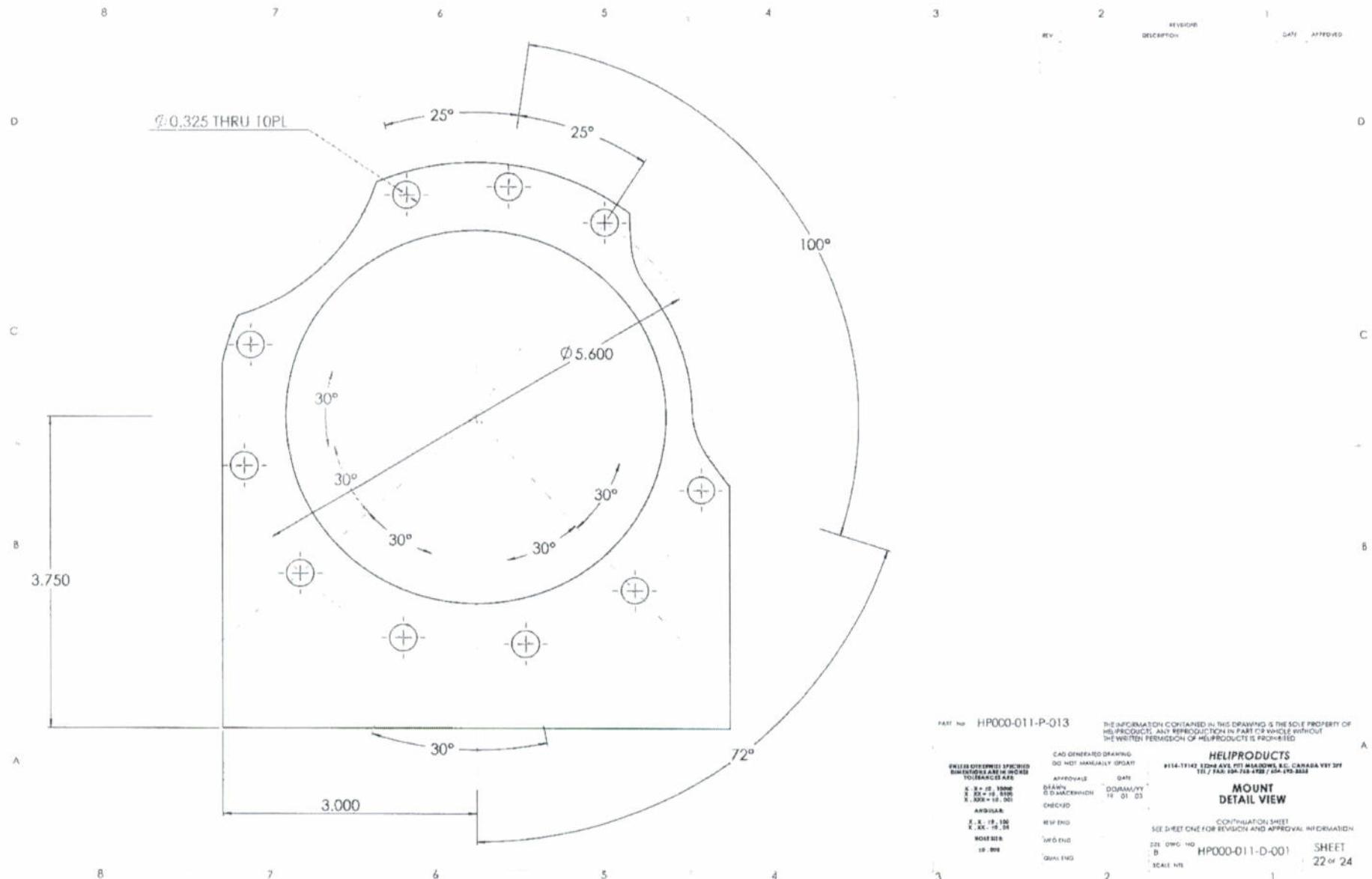
HELI PRODUCTS

CONTINUATION SHIFT

SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
SHEET ONE HQ HP000-011-D-001 SHEET 19 of 24
SCAUL HSI

8 7 6 5 4 3 2 1 SCALE MM





Technical drawing showing a rectangular component with two vertical slots. The top horizontal dimension is 3.500, and the bottom horizontal dimension is 1.250. The distance between the centers of the two slots is 3.500. The height of the component is 3.500. The distance from the bottom of the component to the bottom of the slots is 0.688. The distance from the top of the component to the top of the slots is 2.125. A horizontal line is drawn through the center of the slots. A note at the top right indicates 'R0.188 THRU 4PL'.

0.250

PART NO. HP000-011-P-014 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HI-PRODUCTS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF HIS PRODUCTS IS PROHIBITED.

ENDS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE
 X X - 15 .0000
 X X - 15 .005
 X X - 15 .007
 ANGULAR
 X X - 15 .100
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 CAC DERIVED DRAWING
 DO NOT MANUALLY UPDATE
 APPROVAL
 DRAWN BY G. MADRIGAL
 01/11/04
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 CHECKED
 RESP. HNG
 MFG. HNG

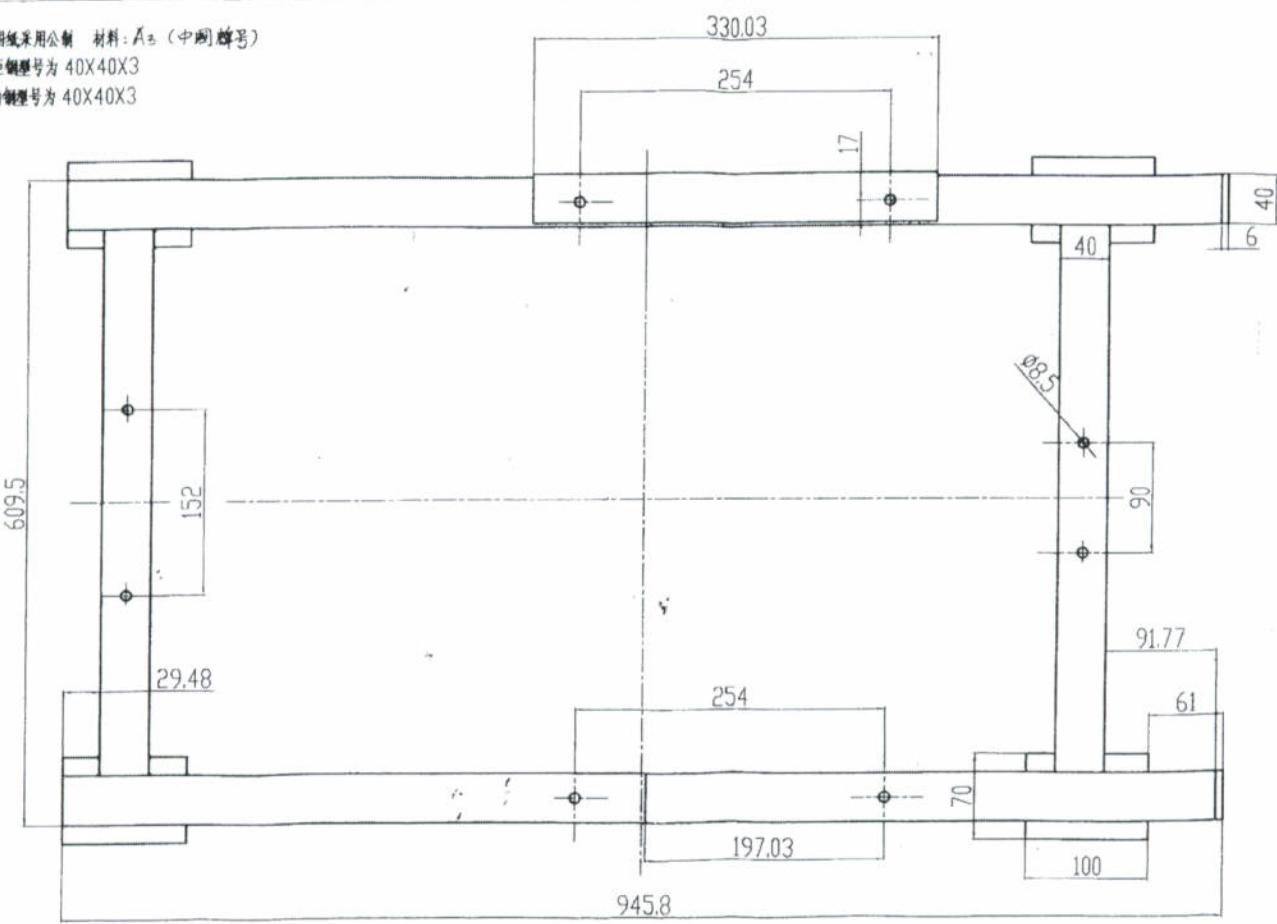
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4154-19148 123 MEADOWS RD. MEADOWS, B.C. CANADA V9F 3P9
1-800-567-1234 / FAX: 604-545-4928 / 604-545-2222

PLATE

COMBINATION SHEET
SEE SHEET ONE FOR REVISION AND APPROVAL INFORMATION
ITE. NO. HP000-011-D-001 SHEET
3 23 of 24
SCALE 1:1

图纸采用公制 材料: A3 (中国牌号)
矩钢型号为 40X40X3
角钢型号为 40X40X3



T-0038 P001F-2B